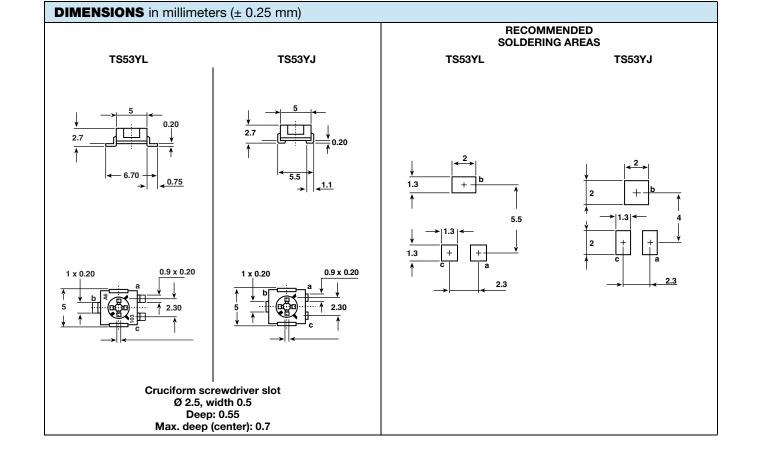
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- please see www.vishay.com/doc?99912



The TS53 trimming potentiometer has been designed for surface mount applications and offers volumetric efficiency (5 mm x 5 mm x 2.7 mm) with high performance and stability.

The TS53 design is suitable for both manual or automatic operation, and can withstand wave, and reflow soldering techniques.

FEATURES

- 0.25 W at 70 °C
- · For through hole version see T53Y series
- Wide ohmic range (10 Ω to 1 M Ω)
- · Small size for optimum packaging density
- Tests according to CECC 41000 or IEC 60393-1
- Material categorization: for definitions of compliance

5 mm Square Surface Mount Miniature Trimmers Single-Turn **Cermet Sealed**







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TS53

Resistive element	Cermet		
Electrical travel	220° ± 15°		
Resistance range	10 Ω to 1 MΩ		
Standard series	1 - 2 - 5		
Tolerance standard	± 20 %		
Circuit diagram	$ \begin{array}{c} a \\ c \\ (1) \\ b \\ c \\ (2) \end{array} \begin{array}{c} c \\ c \\ (3) \\ c \\ (3) \end{array} $		
linear	0.25 W at + 70 °C		
Power rating			
	0.05 0 0 0 0 20 40 60 70 100 120 140 155		
T			
Temperature coefficient	See Standard Resistance Element Data table		
Limiting element voltage (linear law)	200 V		
Contact resistance variation (typical)	1 % or 3 Ω		
End resistance (typical)	0.1 % or 3 Ω		
Dielectric strength (RMS) Insulation resistance	1000 V 1 GΩ		

MECHANICAL SPECIFICATIONS			
Mechanical travel	270 ° ± 10°		
Operating torque (max. Ncm)	1.5		
End stop torque (max. Ncm)	3.5		
Unit weight (max. g)	0.15		
Terminals	Pure Sn (e3)		

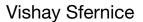
ENVIRONMENTAL SPECIFICATIONS		
Temperature range	-55 °C to +125 °C	
Climatic category	55/125/56	
Sealing	Sealed container IP67	
MSL level	4	

SOLDERING RECOMMENDATIONS

Recommended reflow profile 2, see Application Note <u>www.vishay.com/doc?52029</u> Caution

Reflow soldering must be done within 72 h while stored under a max. temperature of 30 °C, 60 % RH after opening the dry pack envelope.

2





RECOMMENDED METHOD OF STORAGE

Dry box storage is recommended as soon as the hermetic bag has been opened to prevent moisture absorption. The following conditions should be observed, if dry boxes are not available:

• Storage temperature 10 °C to 30 °C

• Storage humidity ≤ 60 % RH max.

After more than 72 h under these conditions, moisture content will be too high for reflow soldering.

In case of moisture absorption, the devices will recover to the former condition by drying under the following condition:

192 h at 40 °C + 5 °C/- 0 °C and < 5 % RH (dry air/nitrogen) or

96 h at 60 °C + 5 °C and < 5 % RH for all device containers (not suitable for reel) or

24 h at 125 °C + 5 °C (not suitable for reel)

PERFORMANCES					
	TYPICAL VALUES AND DRIFTS				
CONDITIONS	∆R _T /R _T (%)	$\Delta R_{1-2}/R_{1-2}$ (%)	OTHER		
1000 h at rated power 90'/30' - ambient temp. 70 °C	±2%	± 3 %	Contact resistance variation: $\Delta R < 1 \% Rn$		
Phase A dry heat 125 °C Phase B damp heat Phase C cold -55 °C Phase D damp heat 5 cycles	±2%	± 3 %			
Temperature 40 °C - RH 93 % 56 days	±2%	± 3 %	Dielectric strength: 1000 V _{RMS} Insulation resistance: > 10^4 M Ω		
-55 °C to +125 °C - 5 cycles	±1%		$\Delta V_{1-2}/V_{1-3} \le \pm 2 \%$		
100 cycles - rated power	± (3 % + 5 Ω)				
50 g - 11 ms 3 successive shocks in 3 directions	±1%		$\Delta V_{1-2}/V_{1-3} \le \pm 1 \%$		
10 Hz to 55 Hz 0.75 mm or 10 <i>g</i> - 6 h	±1%		$\Delta V_{1-2}/V_{1-3} \leq \pm 1 \%$		
	90'/30' - ambient temp. 70 °C Phase A dry heat 125 °C Phase B damp heat Phase C cold -55 °C Phase D damp heat 5 cycles Temperature 40 °C - RH 93 % 56 days -55 °C to +125 °C - 5 cycles 100 cycles - rated power 50 g - 11 ms 3 successive shocks in 3 directions 10 Hz to 55 Hz	$\Delta R_T/R_T$ (%)1000 h at rated power90'/30' - ambient temp. 70 °C $\pm 2 \%$ Phase A dry heat 125 °CPhase B damp heatPhase C cold -55 °CPhase D damp heat 5 cyclesTemperature 40 °C - RH 93 % 56 days $\pm 2 \%$ -55 °C to +125 °C - 5 cycles $\pm 1 \%$ 100 cycles - rated power $\pm (3 \% + 5 \Omega)$ $50 g - 11 ms$ 3 successive shocks in 3 directions $\pm 1 \%$ 10 Hz to 55 Hz $\pm 1 \%$	CONDITIONS $\Delta R_T/R_T$ (%) $\Delta R_{1-2}/R_{1-2}$ (%)1000 h at rated power 90'/30' - ambient temp. 70 °C ± 2 % ± 3 %Phase A dry heat 125 °C Phase B damp heat Phase C cold -55 °C Phase D damp heat 5 cycles ± 2 % ± 3 %Temperature 40 °C - RH 93 % 56 days ± 2 % ± 3 %-55 °C to +125 °C - 5 cycles ± 1 % ± 3 %100 cycles - rated power $\pm (3$ % + 5 $\Omega)$ ± 1 %10 Hz to 55 Hz ± 1 % ± 1 %		

Note

• Nothing stated herein shall be construed as a guarantee of quality or durability.

STANDARD RESISTANCE ELEMENT DATA

STANDARD		LINEAR LAW			
RESISTANCE VALUES	MAX. POWER AT 70 °C	MAX. WORKING VOLTAGE	MAX. CURRENT THROUGH ELEMENT	TCR - 55 °C + 125 °C	
Ω	W	V	mA	ppm/°C	
10	0.25	1.58	158		
20	0.25	2.24	112		
50	0.25	3.54	71		
100	0.25	5.00	50		
200	0.25	7.07	35		
500	0.25	11.2	22		
1K	0.25	15.8	16		
2K	0.25	22.4	11	± 100	
5K	0.25	35.4	7	± 100	
10K	0.25	50.0	5		
20K	0.25	70.7	3.5		
50K	0.25	112	2.2		
100K	0.25	158	1.6		
200K	0.20	200	1.0		
500K	0.08	200	0.4		
1M	0.04	200	0.2		

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TS53

MARKING

Vishay trademark, ohmic value, manufacturing date

The ohmic value is indicated by a 3 figure code, the first two are significant figures, the third one is the multiplier.

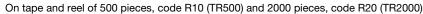
Example: $100 = 10 \Omega$

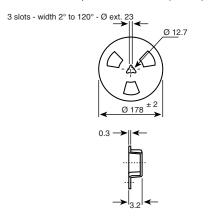
101 = 100 Ω

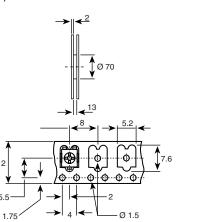
 $102 = 1000 \ \Omega$

 $503 = 50\ 000\ \Omega$

PACKAGING



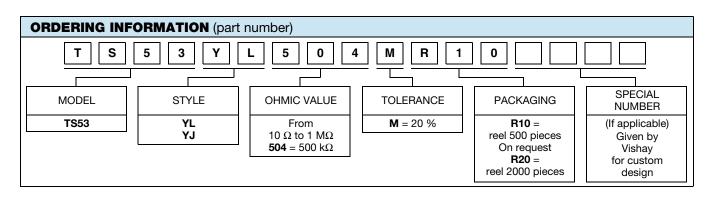




Cover tape panel strength specifications EIA 481 A and CEI 60286-3.

DRYPACK

Devices are packed in moisture barrier bags to prevent the products from moisture absorption during transportation and storage. Each bag contains a desiccant.



DESCRIPTION (for information only)						
TS53	YL	500K	20 %		TR	e3
MODEL	STYLE	VALUE	TOLERANCE	SPECIAL	PACKAGING	LEAD (Pb)-FREE

RELATED DOCUMENTS				
APPLICATION NOTES				
Potentiometers and Trimmers	www.vishay.com/doc?51001			
Guidelines for Vishay Sfernice Resistive and Inductive Components	www.vishay.com/doc?52029			

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