# K8026

ILLUSTRATED ASSEMBLY MANUAL H8026IP'1

# 3.5A DIMMER WITH POTENTIOMETER



V@velleman RnD



Due to its small size, this small dimmer easily replaces an existing switch, permitting you to vary the brightness of a light or group of lights. The dimmer may also be used to adjust the speed of a motor, vacuum cleaner, or any other motor with carbon brushes. A mains suppresser is provided eliminating undesirable RFI. It is not suitable for halogen lamps.

#### **Specifications**

- · protected against induction voltage peaks
- Load: 3.5A (750W at 230V and 380W at 110V)
- · suppressed according to EN55015
- PCB dimensions: 60 x 60mm / 2.4 x 2.4"







#### 1. Assembly (Skipping this can lead to troubles !)

Ok, so we have your attention. These hints will help you to make this project successful. Read them carefully.

#### 1.1 Make sure you have the right tools:

- · A good quality soldering iron (25-40W) with a small tip.
- Wipe it often on a wet sponge or cloth, to keep it clean; then apply solder to the tip, to give it a wet look. This is called 'thinning' and will protect the tip, and enables you to make good connections. When solder rolls off the tip, it needs cleaning.
- . Thin raisin-core solder. Do not use any flux or grease.
- A diagonal cutter to trim excess wires. To avoid injury when cutting excess leads, hold the lead so they cannot fly towards the eyes.
- Needle nose pliers, for bending leads, or to hold components in place.
- · Small blade and Phillips screwdrivers. A basic range is fine.
- For some projects, a basic multi-meter is required, or might be handy.

#### 1.2 Assembly Hints :

- · Make sure the skill level matches your experience, to avoid disappointments.
- · Follow the instructions carefully. Read and understand the entire step before you perform each operation.
- · Perform the assembly in the correct order as stated in this manual.
- · Position all parts on the PCB (Printed Circuit Board) as shown on the drawings.
- · Values on the circuit diagram are subject to changes, the values in this assembly guide are correct\*.
- · Use the check-boxes to mark your progress.
- · Please read the included information on safety and customer service.

\* Typographical inaccuracies excluded. Always look for possible last minute manual updates, indicated as 'NOTE' on a separate leaflet.

#### 1.3 Soldering Hints :

- 1. Mount the component against the PCB surface and carefully solder the leads.
- 2. Make sure the solder joints are cone-shaped and shiny.
- 3. Trim excess leads as close as possible to the solder joint.











REMOVE THEM FROM THE TAPE ONE AT A TIME !



#### DO NOT BLINDLY FOLLOW THE ORDER OF THE COMPONENTS ONTO THE TAPE, ALWAYS CHECK THEIR VALUE ON THE PARTS LIST!

#### Construction

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# CONSTRUCTION Diac . Sout Resistors R... □ R1: 5K6 (5 - 6 - 2 - B) FOR 110/125V ONLY: □ R2: 220K (2 - 2 - 4 - B)



RV1: 470K

Use supplied jumper wire to connect as shown.





## 7 Coil



## 8 Triac







IMPORTANT : Put an extra layer of solder on all pre-thinned PCB tracks, to improve their current handling capabilities.



## **II HOOK-UP EXAMPLE**















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